**RECOMMENDED APPLICATION**
Solid Surfacing by Formica Group is a solid homogeneous material suitable for many functional and decorative applications. It is a fully densified composite of modified resin and mineral filler. The product is available in the following forms:
- Sheet stock in 1/4" (6.4mm) and 1/2" (12.1mm)
- Kitchen sinks, single and double bowl designs
- Vanity bowls

Solid Surfacing by Formica Group is ideally suited for domestic use in the kitchen and bathroom. It is also widely specified for a full range of uses in offices, banks, restaurants, hospitals and other commercial applications.

**FABRICATION AND ASSEMBLY**
Refer to the **Solid Surfacing Fabrication Guide by Formica Group** for full information on working with Solid Surfacing by Formica Group. Follow accepted standard practices and safety procedures.

**LIMITATIONS**
Solid Surfacing by Formica Group is not recommended for certain applications, which include: exposure to heat sources that may elevate material temperature above 175°F (79°C), including hot pads for cookware, as excessive heat may cause stress fractures; below-grade wall surfacing, if moisture can affect the adhesive bond; exterior use, due to the possibility of some color change caused by exposure to direct sunlight. The 1/4" (6.4mm) thick material should not be used for horizontal applications. Exposure to certain strong chemicals may be harmful; refer to the Use and Care section for specific recommendations. Do not allow dry ice to come in contact with Formica Solid Surfacing sheets or sinks.

**STORAGE**
Solid Surfacing by Formica Group sheets should be stored horizontally on the shipping skids. If the skids are stacked, limit the stack to three (3) skids high and only stack skids of the same size. Store the skids of Formica Solid Surfacing on a flat horizontal surface or support with at least three (3) cantilever rack arms. If sheets are stored individually, they should be stored flat horizontally and well supported to prevent sagging and warping. Do not put long sheets on top of shorter sheets.

Formica Solid Surfacing should not be stored vertically; this can cause warping within the sheet.
- Solid Surfacing by Formica Group kitchen sinks and vanity bowls may be stacked up to six (6) boxes high of the same size.

**PRECONDITIONING**
Solid Surfacing by Formica Group sheets, sinks, bowls and adhesives should be 65°F (18°C) or warmer prior to fabrication.

**SUBSTRATES AND SUPPORTS**
Solid Surfacing by Formica Group sheets for horizontal surfaces such as countertops should be supported every 18" (457mm) for 1/2" (12.7mm) thickness. Do not use 1/4" (6.4mm) thick sheets for horizontal applications.
- Do not use a full wood underlayment as a support for horizontal sheets.
- Restrict unsupported overhang to 6" (152.4mm) for 1/2" (12.7mm) thick Solid Surfacing by Formica Group sheets.
- Do not use particle board.

**ADHESIVES**
For seams and drop edges, use Solid Surfacing by Formica Group Seaming Cartridge.

Wood and wood veneer inserts (as in some drop-edge designs) can be bonded to Solid Surfacing by Formica Group with clear epoxy adhesive or clear silicone sealant.

When attaching Solid Surfacing by Formica Group countertops to cabinets, use dime-size dabs of a clear silicone sealant every 12"–18" (304.8-457.2mm), then lower the unit into place.

When installing vertical panels for shower and bath surrounds, use a clear silicon adhesive. Apply a 3/16"–1/4" bead around the perimeter and at 6"–8" intervals in the middle.

When installing backsplash sections, use a clear silicone adhesive. If the backsplash is less than 8" (203.2mm) high, it may be bonded to the countertop using Solid Surfacing by Formica Group Seaming Adhesive.

**ASSEMBLY**
When countertops are placed between walls, allow 1/8" (3.2mm) space per 10' (3.05m) length for dimensional movement.

All inside corners of cutouts must be radiused as large as possible, to a minimum of 1/2" (12.5mm), and reinforced with Solid Surfacing by Formica Group corner blocks to avoid stress cracking. The edges and corners should be sanded smooth and free of chips or nicks. Two layers of heat-conductive aluminum tape must be used for drop-in stoves and around heat sources to protect from thermal stress. See the latest **Solid Surfacing by Formica Group Fabrication Guide** (Form No. 10-003) for details.

**POLISHING**
Consult the **Solid Surfacing by Formica Group Technical Brief — Polishing** (Form No. 10-042) or **Solid Surfacing by Formica Group Fabrication Guide** (Form No. 10-003) for detailed information.
PRODUCT AVAILABILITY

Sheet Stock is generally available in two thicknesses, in the following nominal sizes:

<table>
<thead>
<tr>
<th>Thickness</th>
<th>Width</th>
<th>Length</th>
<th>Weight</th>
</tr>
</thead>
<tbody>
<tr>
<td>1/4&quot; (6.4mm)</td>
<td>30&quot; (76.2cm)</td>
<td>96&quot; (248.9cm)</td>
<td>2.2lb/ft²</td>
</tr>
<tr>
<td>1/2&quot; (12.7mm)</td>
<td>30&quot; (76.2cm)</td>
<td>145&quot; (368.3cm)</td>
<td>4.3lb/ft²</td>
</tr>
</tbody>
</table>


**K080**
- OD 22 5/8" x 17 3/4"
- ID 20 5/8" x 15 3/4" x 7 1/2" deep
  - Single bowl, large

**K155**
- OD 30 7/8" x 18"
  - ID 17 3/4" x 16 1/8" x 7 1/2" deep
  - ID 9 1/2" x 16 1/8" x 5" deep
  - Double bowl, one large and one small bowl

**K080**
- OD 22 5/8" x 17 3/4"
  - ID 20 5/8" x 15 3/4" x 7 1/2" deep
  - Single bowl, standard

**2716US**
- ID 27" x 16" x 5 1/2" deep
  - Single bowl

**S250**
- OD 30" x 18"
  - ID 13 3/8" x 16 1/8" x 7 1/2" deep
  - Double bowl, two equal sizes


**L075**
- OD 18 1/2" x 15 1/16"
  - ID 16 1/2" x 13 1/16" x 5 1/4" deep
  - Standard, front overflow*

**V065**
- OD 18" x 14"
  - ID 16" x 12" x 5" deep
  - Standard, front overflow*

**1812VO**
- OD 19 1/2" x 14 5/16"
  - ID 18" x 12 3/4" x 4" deep
  - Large, back overflow*

**L080**
- OD 17 7/8" x 15 15/16"
  - ID 14 15/16" x 13" x 5" deep
  - Back overflow*

*Bowls can be installed to meet American Disabilities Act (ADA) specifications. Please see www.access-board.gov for current ADA guidelines and information.

HOW TO SPECIFY

Solid surfacing material shall be Solid Surfacing by Formica Group provided by Formica Corporation, Cincinnati, Ohio.
Compositions which typically DO NOT stain Formica® Solid Surfacing sheets and sinks:

- Beet Juice
- Bleach
- Butyl Acetate
- Butyl Ether
- Catsup
- Citric Acid (10%)
- Coffee
- Detergent (5%)
- Gasoline
- Grape Juice
- Hydrogen Peroxide
- Isopropyl Alcohol (70%)
- Lemon Juice
- Methyl Acetate
- Methyl Ethyl Ketone
- Mustard
- Olive Oil
- Pig Blood
- Soap (5%)
- Sodium Sulfate (10%)
- Soy Sauce
- Tea
- Toluene
- Tomato Juice
- Trisodium Phosphate (1%)
- Vegetable Oil
- Vinegar (Acetic Acid)
- Wine
- Xylene
- Zinc Chloride (10%)

Compositions which COULD stain Solid Surfacing by Formica Group sheets and sinks:

- Acetone
- Benzyl Ammonium Chlorides (Anti-germicidals)
- Cupra Ammonia
- Ethyl Alcohol
- Hydrochloric Acid
- Inks
- Mercurochrome (2%)
- Methiolate (1%)
- Methyl Orange
- Methyl Red
- Nail Polish
- Providine Iodine (10%)
- Red Food Dye
- Shoe Polish
- Sodium Hydroxide
- Sulfuric Acid
- Washable Ink

* Wipes and Solutions used to sterilize medical environments
* Stains can normally be removed by following the Formica Solid Surfacing Use and Care Instructions.

USE AND CARE

Solid Surfacing by Formica Group is not only one of the most beautiful surfacing materials available today, but also one of the most durable. A product of sophisticated modern technology, Solid Surfacing by Formica Group is resistant to stains, bacteria, and impact. It is nonporous, with the same color and pattern running throughout its thickness. This combination of features provides a deep, rich appearance that’s easy to care for, so its beauty can be preserved for years to come.

Do not use over-the-counter cleaners that contain strong acids (e.g. cleaners for tile, grout, ceramic stove tops, toilet bowls, etc.). We recommend using either Countertop Magic or Plexus as polishes you can put on your Solid Surfacing countertop to enhance the shine. We do not recommend using Hope’s polish.

NORMAL CLEANING – LIGHT COLORS WITH A MATTE OR SATIN FINISH:
Solid Surfacing by Formica Group is nonporous and can be easily wiped clean with a damp cloth or sponge and mild detergents or general purpose cleaner such as Mr. Clean® or Lestoil®. If you have a Matte finish, abrasive cleansers like Ajax®, Bon Ami®, or Comet® may also be used. Periodically, it may also be helpful to go over the entire surface with an abrasive cleaner or a wet 7447 Scotch-Brite® pad (if Matte finish) or a wet 7448 Scotch-Brite® pad (if Satin finish) to maintain a uniform appearance. Rinse with water and towel dry.

NORMAL CLEANING – DARK COLORS WITH A SEMI-GLOSS OR GLOSS FINISH:
Dark colors usually have a higher gloss than a Matte finish. Maintenance is generally limited to wiping with a mild detergent on a damp cloth and wiping dry.
SOLID SURFACING BY FORMICA GROUP
TECHNICAL DATA CONTINUED

(USE AND CARE CONTINUED)

SOME SIMPLE PRECAUTIONS
Do not place hot pans directly from the burner or oven on the countertop surface. Even though Solid Surfacing by Formica Group can withstand up to 175°F, prolonged or extreme heat could cause damage to the surface. A trivet should always be used under all heated appliances, such as crock pots, electric fry pans, coffee pots, etc. Extreme temperature swings should be avoided. When pouring hot water (from boiling pasta, potatoes, etc.) into sink, always run warm water to reduce temperature extremes.

Do not use your countertop as a cutting board. Although minor cuts and scratches on a matte finish can be repaired by the consumer, deep cuts and high gloss finished tops will require the service of a professional, which is an extra expense. (An extra piece of Solid Surfacing by Formica Group from your fabricator makes an excellent cutting board to protect your counter.)

Do not stand or sit on your countertop.

No dry ice. Do not allow dry ice to come in contact with Formica Solid Surfacing sheets or sinks.

SPILLS AND STAINS
While most everyday spills can be removed with the cleaning techniques listed, some troublesome spills and stains such as food dye, tea and fruit drinks may require more aggressive cleaning. These items can be removed using full-strength bleach for two to five minutes, followed by a general cleaner and flushing with water. On Matte finish, if you prefer, you can scrub with an abrasive cleanser.

Strong acids such as those found in drain, toilet bowl and oven cleaners should be used cautiously around Solid Surfacing by Formica Group. If these items are accidentally spilled, wipe them up at once and rinse with water. Some of these items, if left on the surface, may cause whitening, which can be difficult to remove.

Should a burning cigarette accidentally come in contact with the surface, it could leave a nicotine stain or a scorch mark. Either of these can be removed by cleaning with an abrasive cleanser or buffing with a Scotch-Brite® pad.

REMOVING SCRATCHES
To remove fine scratches or burnished areas from the surface of a dark colored solid surface:
Pour some mild abrasive liquid such as Comet® Cleanser or Soft Scrub® on a soft damp sponge or damp cotton cloth. In a circular motion, rub the area you wish to repair. Mild pressure should be applied. Clean the area thoroughly with clean water and wipe the surface until it is completely dry. Inspect to see surface to see if the damage has been repaired, if not, repeat steps 1–3.

For the deeper scratches, more aggressive abrasives may be required.
Gray (ultra fine) for satin finish 3M Scotch-Brite #7448 or Mirka® Mirlon #448

White (super fine) for buffing the finish 3M Scotch-Brite #7445 or Mirka® #445

Soak the Gray pad in clean water. In a circular motion, rub the area you wish to repair. Mild pressure should be applied. Clean the area thoroughly with clean water and wipe the surface until completely dry. Check to see if the damage has been removed. If not, repeat until damaged area is renewed.

Soak the White pad in clean water. In a circular motion, rub the area previously sanded with the Gray pad. Clean the area thoroughly with clean water and wipe the surface until completely dry. Check to see if the area has been blended back to the original finish. Rubbing of the entire surface with the White pad may be necessary to blend the repaired area to the whole area.

Matte Finish: Sand with 220-grit sandpaper on sanding block. Use small circular motions until scratch is gone. Blend finish with an abrasive cleanser and a maroon 7447 Scotch-Brite® Pad.

Satin Finish: Sand with 320-grit sandpaper on sanding block. Use small circular motions until the scratch is gone. Blend finish with Soft Scrub® Cleanser (or equivalent) and a gray 7448 Scotch-Brite® pad.

Semi-Gloss Finish: Sand with 600-grit sandpaper on sanding block. Use small circular motions until the scratch is gone. Blend finish with a nonabrasive cleanser and a white 7445 Scotch-Brite® pad.

Polished Finish: Specialized tooling is required to achieve a high-gloss finish. Please contact your professional fabricator.

Maintenance is limited to cleaning with mild detergents or nonabrasive countertop cleaners and a soft cloth. Should the above maintenance steps create a variation in the surface finish, proceed with the final blending step over the entire countertop surface.

Mr. Clean, Lestoil, Ajax, Comet, Scotch-Brite, Bon Ami, Countertop Magic, Plexus and Soft Scrub are all trademarks of their respective owners.
### PRODUCT PERFORMANCE PROPERTIES
**FOR ACRYLIC BASE/POLYESTER PARTICLES SOLID SURFACING SHEETS ONLY**

<table>
<thead>
<tr>
<th>PROPERTY</th>
<th>RESULT</th>
<th>TEST</th>
</tr>
</thead>
<tbody>
<tr>
<td>Fungal Resistance</td>
<td>Fungus Resistant – No growth</td>
<td>ASTM G21</td>
</tr>
<tr>
<td>Bacterial Resistance</td>
<td>Bacterial Resistant – No growth</td>
<td>ASTM G22</td>
</tr>
<tr>
<td>Izod Impact</td>
<td>0.21</td>
<td>ASTM D256</td>
</tr>
<tr>
<td>Barcol Hardness</td>
<td>65</td>
<td>ASTM D2583</td>
</tr>
<tr>
<td>Ball Impact Resistance*</td>
<td>No fracture at 170 inch drop</td>
<td>NEMA LD3-3.8</td>
</tr>
<tr>
<td>Tensile Properties</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Tensile Strength</td>
<td>2340 psi</td>
<td>ASTM D638</td>
</tr>
<tr>
<td>Tensile Modulus</td>
<td>1.4 x 10^5</td>
<td></td>
</tr>
<tr>
<td>Flexural Properties</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Flexural Modulus of Elasticity</td>
<td>1.1 x 10^6</td>
<td>ASTM D790</td>
</tr>
<tr>
<td>Flexural Modulus</td>
<td>1.1 x 10^5</td>
<td></td>
</tr>
<tr>
<td>Water Absorption</td>
<td>0.190% to 0.251% long term</td>
<td>ASTM D570</td>
</tr>
<tr>
<td>Thermal Expansion</td>
<td>0.201 to 0.224%</td>
<td>ASTM D696</td>
</tr>
<tr>
<td>Specific Gravity</td>
<td>1.671 to 1.816</td>
<td>ASTM D792</td>
</tr>
<tr>
<td>Flammability</td>
<td>(Meets requirements for Class I and Class A)</td>
<td></td>
</tr>
<tr>
<td>Flame Spread</td>
<td>0.5&quot; to 1.18&quot; (3cm thickness)</td>
<td>ASTM E-84-05, ANSI/UL 723</td>
</tr>
<tr>
<td>Smoke Developed</td>
<td>0.5&quot; to 1.18&quot; (3cm thickness)</td>
<td></td>
</tr>
<tr>
<td>Colorfastness</td>
<td>Pass ∆E &lt; 2.0</td>
<td>ANSI Z124.6-1997 5.1</td>
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<tr>
<td>Stain Resistance</td>
<td>Pass</td>
<td>ANSI Z124.6 1997 5.2</td>
</tr>
<tr>
<td>Wear &amp; Cleanability</td>
<td>Pass</td>
<td>ANSI Z124.6 1997 5.3</td>
</tr>
<tr>
<td>Boiling Water Resistance</td>
<td>No effect to moderate effect</td>
<td>NEMA LD3-3.5</td>
</tr>
<tr>
<td>High Temperature Resistance</td>
<td>Moderate to no effect</td>
<td>NEMA LD3-3.6</td>
</tr>
</tbody>
</table>

* Ball Impact Resistance: Tested with ½ lb. steel ball, no fracture was reported at 113.5 inches, the maximum height of the impact tester.

### CODES AND SPECIFICATIONS
**SOLID SURFACING BY FORMICA GROUP**

NSF 51, Greenguard

Any information or suggestion provided by Manufacturer concerning applications, specifications or compliance with codes or standards relating to Formica® products is provided solely for your convenient reference and without any representation as to accuracy or suitability. Manufacturer disclaims any legal responsibility with respect to such information or suggestions. The user must independently verify and test the suitability of any information or products for their own particular purpose or specific application.

All reports on test data or other technical data apply only to the actual product tested, and not to any similar material or product, nor to any production run of such material or product. Different test results can occur based on different test conditions, substrates, adhesives, and testing methods or standards. Users of published information about test data or other technical data should carefully review the description of actual specimens tested and test information provided or available from the manufacturer or testing agency. Manufacturer disclaims any legal responsibility with respect to such test data and technical data.

The Product is further described in Manufacturer’s most current product warranty, use and test information located at www.formica.com, which is the only authorized source for published technical information about Formica® brand products. Due to the variety of uses and applications to which Formica brand products may be put, Manufacturer can make no warranty that this Product is suitable for any particular purpose, and can make no other warranties, express or implied, other than those set forth at www.formica.com.
SOLID SURFACING BY FORMICA GROUP
TECHNICAL DATA CONTINUED

PRODUCT PERFORMANCE PROPERTIES FOR ACRYLIC SOLID SURFACING (UNDER TOLL)

<table>
<thead>
<tr>
<th>PROPERTY</th>
<th>TEST METHOD</th>
<th>RESULT</th>
</tr>
</thead>
<tbody>
<tr>
<td>THICKNESS TEST</td>
<td>0.500&quot;</td>
<td>NA</td>
</tr>
<tr>
<td>SPECIFIC GRAVITY</td>
<td>1.6</td>
<td>ASTM D 792</td>
</tr>
<tr>
<td>WATER ABSORPTION (24HRS)</td>
<td>0.04%</td>
<td>ASTM D 570</td>
</tr>
</tbody>
</table>

MECHANICAL:

<table>
<thead>
<tr>
<th>PROPERTY</th>
<th>TEST METHOD</th>
<th>RESULT</th>
</tr>
</thead>
<tbody>
<tr>
<td>TENSILE STRENGTH</td>
<td>4,00 PSI</td>
<td>ASTM D 638</td>
</tr>
<tr>
<td>TENSILE MODULUS</td>
<td>1,100,00 PSI</td>
<td>ASTM D 638</td>
</tr>
<tr>
<td>TENSILE ELONGATION</td>
<td>2.10%</td>
<td>ASTM D 638</td>
</tr>
<tr>
<td>FLEXURAL STRENGTH</td>
<td>8,000 PSI</td>
<td>ASTM D 790</td>
</tr>
<tr>
<td>FLEXURAL MODULUS</td>
<td>1,100,000 PSI</td>
<td>ASTM D 790</td>
</tr>
<tr>
<td>BARCOL HARDNESS</td>
<td>60</td>
<td>ASTM D 2583</td>
</tr>
<tr>
<td>ROCKWELL HARDNESS</td>
<td>86</td>
<td>ASTM D 785</td>
</tr>
<tr>
<td>UN-NOTCHED IZOD IMPACT</td>
<td>1.4 FT. LBS/INCH</td>
<td>ASTM D 4812</td>
</tr>
<tr>
<td>NOTCHED IZOD IMPACT</td>
<td>0.14 FT. LBS/INCH</td>
<td>ASTM D 256</td>
</tr>
<tr>
<td>BALL IMPACT</td>
<td>&gt;150&quot;</td>
<td>NEMA LD3-3.8</td>
</tr>
</tbody>
</table>

THERMAL:

<table>
<thead>
<tr>
<th>PROPERTY</th>
<th>TEST METHOD</th>
<th>RESULT</th>
</tr>
</thead>
<tbody>
<tr>
<td>DTUL @ 264 PSI</td>
<td>200°F</td>
<td>ASTM D 648</td>
</tr>
<tr>
<td>COEFFICIENT OF THERMAL EXPANSION</td>
<td>2.3 x 10^-6 IN/IN/°F</td>
<td>ASTM D 696</td>
</tr>
<tr>
<td>BOILING WATER RESISTANCE</td>
<td>NO EFFECT</td>
<td>ISSFA SST 8.1-100</td>
</tr>
<tr>
<td>HIGH TEMPERATURE RESISTANCE</td>
<td>NO EFFECT</td>
<td>ISSA SST 9.1-100</td>
</tr>
<tr>
<td>FLAME SPREAD INDEX</td>
<td>&lt;25</td>
<td>ASTM E 84</td>
</tr>
<tr>
<td>SMOKE DEVELOPMENT INDEX</td>
<td>&lt;25</td>
<td>ASTM E 84</td>
</tr>
<tr>
<td>COMBUSTION TOXICITY</td>
<td>SOLID COLORS - 98, PATTERNS - 67</td>
<td>PITTSBURGH PROTOCOL (LC50 TEST)</td>
</tr>
</tbody>
</table>

SURFACE:

<table>
<thead>
<tr>
<th>PROPERTY</th>
<th>TEST METHOD</th>
<th>RESULT</th>
</tr>
</thead>
<tbody>
<tr>
<td>CONSISTENCY OF COLOR (SAME SHEET)</td>
<td>PASSES</td>
<td>ISSFA SST 2.1-100</td>
</tr>
<tr>
<td>LIGHT RESISTANCE</td>
<td>NO EFFECT</td>
<td>ISSFA SST 7.1-100</td>
</tr>
<tr>
<td>CLEANABILITY</td>
<td>13/NO EFFECT</td>
<td>NEMA LD3-3.4</td>
</tr>
<tr>
<td>STAIN RESISTANCE</td>
<td>PASSES</td>
<td>ANSI 124.3</td>
</tr>
<tr>
<td>FUNGI RESISTANCE</td>
<td>NO GROWTH</td>
<td>ASTM G 21</td>
</tr>
<tr>
<td>FOOD ZONE IN USE</td>
<td>NSF 51 APPROVED</td>
<td>NSF</td>
</tr>
</tbody>
</table>

LIMITED WARRANTY

SOLID SURFACING BY FORMICA GROUP – 10 YEAR LIMITED WARRANTY.
Formica Corporation warrants to the original end-use purchaser that Formica Corporation will, at its option, repair or replace without charge, or refund the cost of Solid Surfacing by Formica Group, if the product fails solely due to a manufacturing defect within ten (10) years of the date of initial installation, subject to the exclusions set forth below. Repair or replacement during this 10-year period shall include reasonable labor charges needed to repair or replace the defective product, but shall not include the costs associated with removal, repair or replacement of fixtures, hardware or decorative treatments (such as floor, wall or ceiling treatments). During the entire 10-year warranty period, Formica Corporation’s obligation as to repair or replacement shall further be limited to replacement or repair with colors and styles of products that are available at the time of replacement or repair. You may obtain coverage under this warranty by providing to Formica Corporation proof from the installer of the date of initial installation when you seek service. For service under this warranty, you must notify the dealer from whom you purchased the product or Formica Corporation in writing at the address below, providing your name and address, a description of the product involved and the nature of the defect. This warranty is transferable within the 10-year period only when the new owner submits to Formica Corporation (see address below) proof of the original date of installation. Transfer of the warranty entitles the new owner to coverage for the remainder of the 10-year warranty period.

Solid Surfacing by Formica Group products must be stored, handled, installed, used and maintained in accordance with instructions provided by Formica Corporation. Copies of the Fabrication Guide and the Use & Care Guide for Solid Surfacing by Formica Group are available from your dealer or from Formica Corporation at the address listed below. You may also obtain these items by contacting Formica Corporation at 1-800-FORMICA or via Formica Corporation’s website at www.formica.com.

THIS WARRANTY DOES NOT COVER:
1. Conditions such as stains, scratches, water spots and burns.
2. Failure or dissatisfaction with joints or seams or of any adhesive, caulk or other accessory items.
3. Failure due to non-compliance with Formica Corporation’s Fabrication Guide or Use & Care Guide for Solid Surfacing by Formica Group. Such failures include, but are not limited to, failures due to exposure to physical abuse (e.g., standing on countertops, impact by kitchen utensils), chemical abuse (e.g., harsh cleansers and solvents), thermal abuse (e.g., excessive heat from appliances) or misuse. Failures caused by fabrication techniques that do not conform to the approved techniques in the Fabrication Guide are the sole responsibility of the original fabricator/installer.
4. Use for purposes other than normal interior use.
5. Any products moved from their original place of installation and/or solid surfacing items not permanently attached to a substrate in a stationary position (e.g., table leaves, trivets, hinged covers).
6. Failures caused by settling of cabinets or substructure support, or failures caused by acts of nature.
7. Products installed with a known or visible manufacturing defect at the time of or prior to installation.
8. Color variations due to production run differences.
9. The condition of Solid Surfacing by Formica Group while being thermoformed or such material which is unsuccessfully thermoformed.

DISCLAIMER OF WARRANTIES

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LIMITATION OF LIABILITY

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