

NOCE TRAVERTINE / DRIFT TRAVERTINE / WHITE TRAVERTINE FABRICATION GUIDE



SINK MOUNTING

Solid Surfacing by Formica Group sinks and vanity bowls may be mounted to Noce Travertine / Drift Travertine / White Travertine sheets. Use adhesive that is a match to the color of the sink you are mounting.

FABRICATION

Noce Travertine / Drift Travertine / White Travertine should be fabricated based on the Formica Solid Surfacing Guide found on the website. Since there is a striation along its cross section V-grooving and thermoforming can be used to mask.

NOCE TRAVERTINE

Noce Travertine / Drift Travertine / White Travertine are Solid Surface designs patterned after a staple in commercial and residential interiors. The softness of the stone renders it difficult to use on horizontal surfaces. Our design offers the real look with the durability of Formica Solid Surfacing.

Edge details will differ from conventional solid surfacing. When the edge is stacked, the edge detail will exhibit a non-uniform (or stratified) look on the build-up, not unlike natural stone. The use of another solid surface color (or sandwich) can help disguise the effect and help with the overall appearance of the edge detail.

V-grooving edges or thermoforming ends can also be used to eliminate edge and end striations. See thermoforming and V-grooving guides on the website.

Due to the randomness of the particles in the sheets, seams will be more noticeable than conventional solid surface designs.

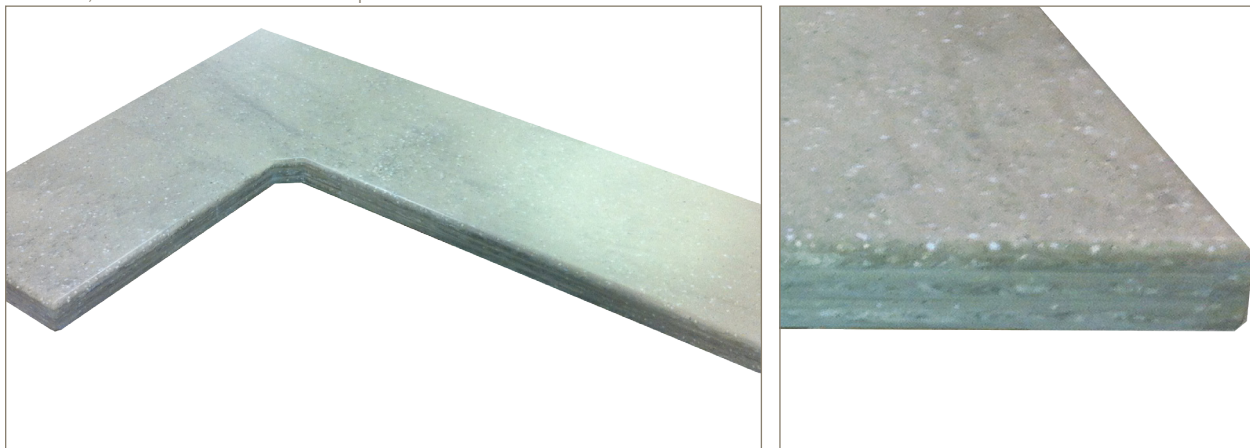
WE DO NOT RECOMMEND COVE SPLASHES WITH NOCE TRAVERTINE.

EDGE BUILD-UPS

Edges considered standard to solid surface would not produce the same appearance in Noce Travertine / Drift Travertine / White Travertine. These include Double Horizontal stacks, Double Vertical stacks, and Sandwich stacks. These methods show the stratification present in Noce Travertine / Drift Travertine / White Travertine sheet. Fabricators and end users should understand that when doing inside and outside corners, the edge build up strips will not match as there will be a visual change in stratification at the butt joints. In some installations, this can be disguised with edge profiles. However, the variation may be such that the specifier's, fabricator's or customer's expectations of a monolithic look are not satisfied. To many this look will be acceptable; in fact, many will use this effect in their designs as a natural stone appearance. Sampling and acceptance should be done before the project is agreed upon or the design edge is approved. Sampling should include inside and outside corners.

To avoid the above a fabricator can V-groove per the Formica V-grooving guide on the web site.

A small prop to show stratification can be constructed by a fabricator by cross-cutting a 3 in. piece from the end of a sheet of Noce Travertine / Drift Travertine / White Travertine, then cutting into 2 in. pieces. Stack and glue the pieces in the order they were cut, to form a block. Sand and polish all sides of the block.



NOCE TRAVERTINE / DRIFT TRAVERTINE / WHITE TRAVERTINE FABRICATION GUIDE (CONTINUED)



OTHER EDGE FABRICATIONS

Alternate edge treatments are shown in Figure 10.

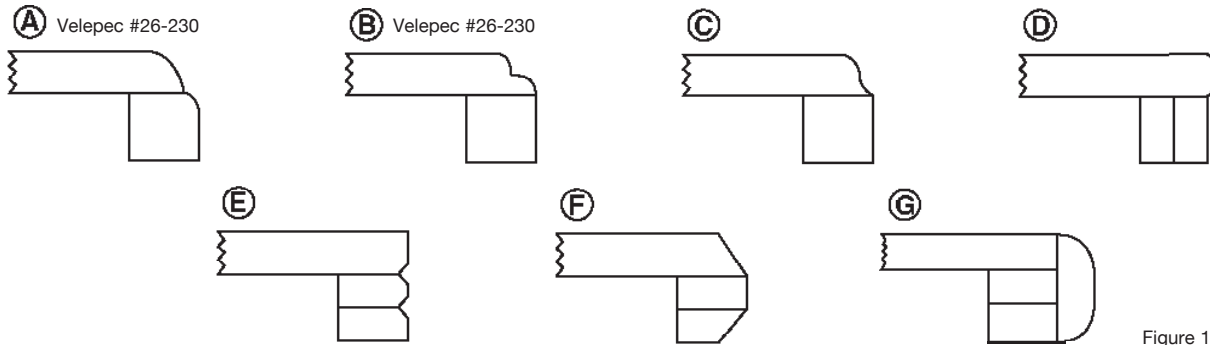


Figure 10

COVE SPLASH

Due to the unique nature of the Noce Travertine / Drift Travertine / White Travertine, we do not recommend fabricating a cove backsplash. All seams will be extremely visible.

DECK SEAMS

As stated above seams will be visible which includes deck seams. Where possible and material yields permitting it is important to dry fit deck seams and plan for best layout to minimize variation. Since Travertines not only vary from sheet to sheet within the same batch # but they will vary within the same sheet. Again sampling and acceptance should be done before project is agreed upon.

